

# GENERAL LINE SPECIFICATIONS

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<b>Line Speed</b>	Inspection, Trim/Splitting	100 FPM – 1,000 FPM
<b>Line Speed</b>	Cleaning and Coating	10 FPM – 800 FPM
<b>Strip Material</b>	CRS, Electro-galvanized, Hot Dip Galvanized Galvalume, S.S., Aluminum	
<b>Strip Width</b>	Maximum: 72"	Minimum: 20"
<b>Strip Thickness</b>	Maximum: 0.127"	Minimum: 0.008"
<b>Entry Coils</b>	Coil Weight: 72,000 lbs max. Coil I.D.: 20" and 24"	Coil O.D.: 85" max., 34" Min.
<b>Exit Coils</b>	Coil Weight: 70,000 lbs max. Coil I.D.: 20" and 24"	Coil O.D.: 84" max., 34" min.
<b>Incoming Coils</b>	Tightly Wound and Good Shape	
<b>Outgoing Coils</b>	Dry Surface, Except Oiling at Exit End	
<b>Patoff Coils</b>	Over/Under	
<b>Recoiling</b>	Over/Under	